

## Must read:

Epson refillable cartridge can't work with original Epson cartridge;  
DO NOT peel plastic seal off the bottom of refillable cartridges (where ink come out)  
There are two holes on each cartridge; one is air hole, which you need take the plug off before you put the cartridge into the printer. The other hole is refill hole. The position of the two holes might be different for the different model's cartridges.  
Please find the cartridge same to yours from the pictures below, and make sure you know which hole is the refill hole, you must refill ink from the refill hole, NOT from the air fill, if you refill from the air hole, that will damage the refillable cartridges.



For 1280 model (right side one), please take the cover off before fill ink, it will be easier.



After you know which hole is refill hole, the refill procedure is very easy and same  
Prepare: Unplug the refill hole plug, use syringe draw about 5 ml ink, if your ink level in your ink bottle is low, you can draw the ink using the needle, then take off the needle before refill the cartridge.



There is easy way to fill the cartridge is just using syringe and needle draw ink from bottle and take the refill hole plug, then inject the ink from refill hole until 80% full, then put the refill hole plug back on and take off the air hole plug, after hour or so, the cartridge will ready to use.

The second way to refill cartridges and it is more complicate, but you can use the cartridge immediately instead of waiting another hour.

1. Filling ink (Vacuum fill, don't need the needle if you fill the cartridge this way)

**The first time fill ink to the cartridge, I recommend vacuum the cartridge to refill.**

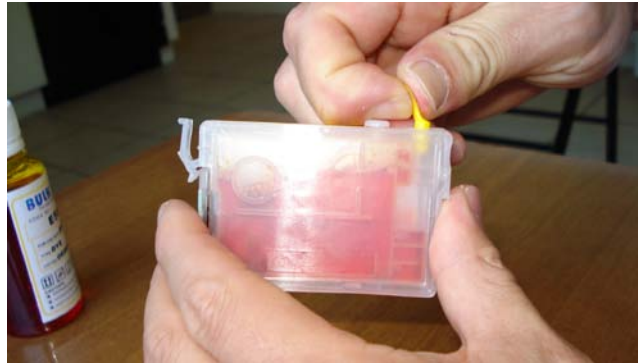
Insert the syringe into Ink refilling hole; Pull up the plunger for about 5ml. Syringe need fits to Ink refilling hole well; otherwise, you couldn't vacuum the cartridge.



Then loose the plunger. The air pressure will push Ink go into the cartridge naturally. If you couldn't fill the cartridge to full status in one time, please repeat these operations for about two or three times until the cartridge about 80% full.

You can push the plunger a little bit, if it not moves after vacuum the cartridge

2. Please put refill hole plug back on. **Once again, you must take the air plug out of air hole before you put the refillable cartridge in the printer.** Otherwise, you will not be able to print anything out, and if you try print something, that can dry out or burn out your print head.



When you do the second time refill, you can use the syringe and needle, just refill from the refill hole, don't need vacuum the cartridge to refill it. But you need push the plunger very slowly to inject the ink into the cartridges, if the print quality is not very good after that, just do one time head cleaning, and let the printer sit there for a few hours, it should be good.

4. **Reset:** If your printer recognizes your cartridge, that will be fine, if it can't recognize your cartridge, press the cartridge changing button, after the cartridge move to the changing position, take out your cartridge from your printer and put it back again, then press the cartridge change button again, the cartridge will be reset.

If you have any question about this item, please call 863-409-7376 (Michael).

Reset the ink level: **(Something must know regarding refillable cartridge)**

1. Printer can't physically see the ink level
2. The ink level show on the printer is based on printer memorized how much ink it took from cartridge, so it can be different from the actually ink level of the cartridge, which means when printer show empty, the cartridge maybe not empty yet.
3. If you fill the cartridge up before printer show it empty, after you put it back into printer, printer will not show it full, it will still show the same ink level as before you take it out.
4. Ink leave only can be reset is when printer show the cartridge empty, by that time you take it out and put it back in, the one showed empty will show full again