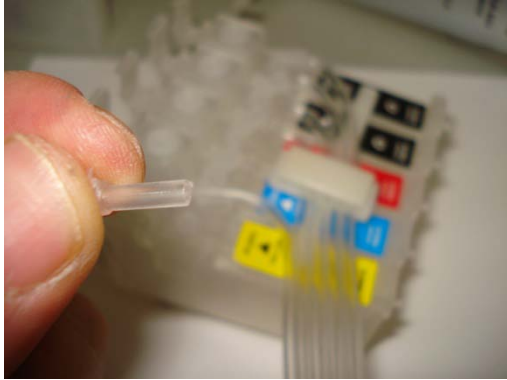


Take the broken part off the cartridge



The part is off



Take the broken part off the tube



Put the new part into the tube



connect the 90 degree connect back to the cartridge